

Natural Stone



**BLOCK &
HARDSCAPE**
Family Owned Since 1946

FAMILY OWNED SINCE 1946

WHAT STARTED IN 1946 AS A SMALL HAND OPERATION IN SANTA ANA, CALIFORNIA WITH DAD AND HIS BUSINESS PARTNER, HAS EVOLVED INTO WHAT IS NOW A 3RD GENERATION FAMILY BUSINESS... AND WE COULD NOT HAVE DONE IT WITHOUT YOU, OUR CUSTOMERS. AS WE HONOR THE PAST AND BUILD ON TO THE FUTURE, WE CONSTANTLY CHALLENGE OURSELVES TO FIND BETTER WAYS TO SERVE YOU AND THE INDUSTRY. WE BELIEVE THAT QUALITY PRODUCTS AND UNRIVALED SERVICE ARE VITAL RESOURCES WE MUST GUARANTEE FOR OUR CUSTOMERS. AT THE SAME TIME, WE MUST INNOVATE AND PROVIDE NEW PRODUCTS. THE INTRODUCTION OF ORCO NATURAL STONE EXPANDS OUR PRODUCT LINE INTO HIGH QUALITY NATURAL STONE. TEAMING WITH MARSHALL'S, A WORLD-WIDE LEADER, ORCO NOW OFFERS PREMIUM NATURAL STONE FROM ASIA - MINED ETHICALLY, WITH NO CHILD LABOR. I INVITE YOU TO EXPLORE AND BRING YOUR PROJECTS TO LIFE WITH ORCO NATURAL STONE.

THANK YOU FOR THE OPPORTUNITY TO EARN YOUR BUSINESS.

RICK MUTH, PRESIDENT

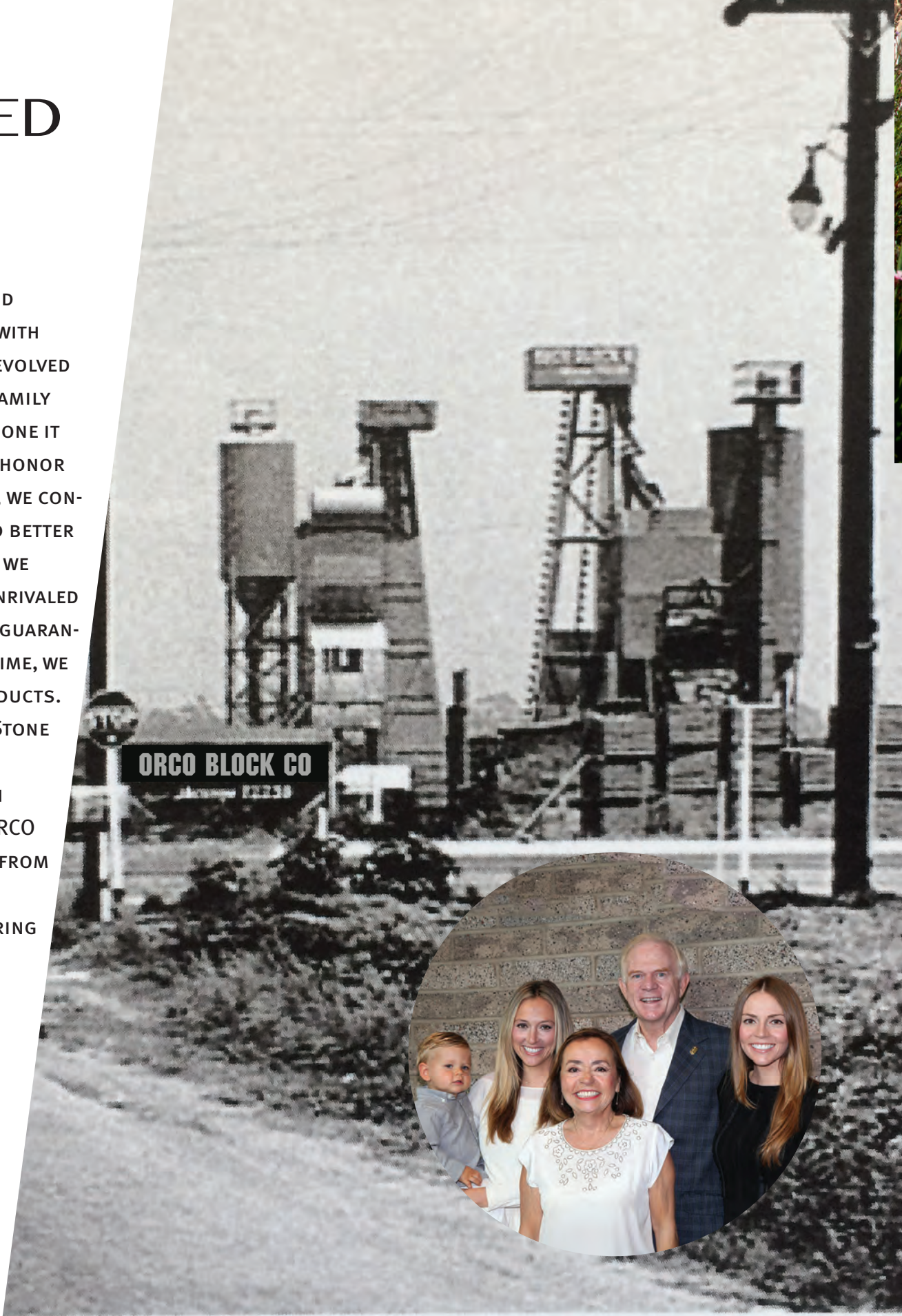


TABLE OF CONTENTS

PROJECT PACKS 04
DECKING 10
24 X 24's 12
MORTARS & SEALERS 14
STEPS & COPING 15
COLORS & FINISHES 16
PATTERNS 20

WHY CONSIDER ORCO NATURAL STONE?

PREMIUM CUT STONE:

- EXCEPTIONALLY BEAUTIFUL COLORS AND VEINING WITH A WIDE VARIETY OF TEXTURE, EDGE, AND FINISH OPTIONS, PLUS MATCHING STEPS & COPING.
- PRECISELY CUT AND CALIBRATED – OUR SAWN STONE HAS A PLUS OR MINUS 2 MM VARIANCE, IT’S EASY TO INSTALL IN A WIDER VARIETY OF APPLICATIONS . . . INCLUDING PEDESTAL MOUNTS.
- SOURCED FROM INDIA, OUR SANDSTONE AND QUARTZITE ARE SIGNIFICANTLY OLDER AND DENSER THAN TYPICAL SANDSTONES.
- LOW WATER ABSORPTION – LESS POROUS THAN OTHER SANDSTONES, WHICH HELPS LIMIT ORGANIC GROWTH, MINIMIZES DELAMINATION, AND PROVIDES EXCELLENT PERFORMANCE IN FREEZE / THAW ENVIRONMENTS.
- HIGH FLEXURAL STRENGTH – DOCUMENTED LAB TESTS PROVE HIGH FLEXURAL CAPABILITIES, WHICH ARE CRITICAL IN APPLICATIONS LIKE DECKING, PEDESTALS, ETC.

WARRANTY: ORCO NATURAL STONE PRODUCTS ARE LAB TESTED ACCORDING TO ASTM STANDARDS FOR ABSORPTION, FLEXURAL (MODULUS OF RUPTURE), COEFFICIENT OF FRICTION, AND COMPRESSIVE STRENGTH ATTRIBUTES. TEST REPORTS ARE AVAILABLE UPON REQUEST. THE WARRANTY IS ONE YEAR FROM DATE OF INSTALLATION. VISIT ORCO.COM FOR COMPLETE ORCO NATURAL STONE WARRANTY TERMS AND CONDITIONS.

SPECIAL ORDER: THE PRODUCTS HIGHLIGHTED IN THIS PRESENTATION COVER A SMALL PORTION OF THE ENTIRE STONE PRODUCT LINE. ON A SPECIAL ORDER BASIS, ORCO HAS AVAILABLE MANY OTHER COLOR, TEXTURE, EDGE, AND FINISH OPTIONS. THIS INCLUDES PRODUCTS FOR WALL CLADDING.



THIS LOGO IS YOUR ASSURANCE THAT THESE PRODUCTS ARE QUARRIED AND PROCESSED TO THE STRICT STANDARDS OF THE ETHICAL TRADING INITIATIVE, ENSURING NO CHILD LABOR, FAIR WAGES, AND SAFE WORKING CONDITIONS.

FAIRSTONE IS A TRADEMARK OF MARSHALL'S PLC AND IS USED UNDER LICENSE.



Project Packs

GOLDEN SUNSET 5 SHAPES

THICKNESS 22 MM	
FINISH RIVEN	EDGE NATURAL

APPLICATIONS

+ PLAZAS
+ PATIOS

+ PASEOS
+ BALCONIES

+ DECKING
+ POOL DECKS

(NON-VEHICULAR ONLY)

CREATE YOUR DESIGN
LARGE FORMAT WITH 5 SHAPES TOGETHER IN A PROJECT PACK.

SHAPES (IN)	SIZES (MM)	SQ FT / PACK
22 x 33	560 x 845	163.9
22 x 22	560 x 560	
16 x 22	417 x 560	
11 x 22	275 x 560	
11 x 11	275 x 275	

ALWAYS VERIFY COLOR AND TEXTURE WITH ACTUAL SAMPLES.
ALL SPECIFICATIONS ARE APPROXIMATE. STEPS & COPING
AVAILABLE - SEE PAGE 15. FOR COMMON PATTERNS, SEE PAGE 20

ORCO Natural Stone ♦ 5



FOR PROPER INSTALLATION, USE ORCO NATURAL STONE INSTALLATION GUIDE.



Project Packs

DRIFT WOOD
5 SHAPES

THICKNESS
22 MM

FINISH
RIVEN

EDGE
NATURAL

APPLICATIONS

+ PLAZAS
+ PATIOS

+ PASEOS
+ BALCONIES

+ DECKING
+ POOL DECKS
(NON-VEHICULAR ONLY)

CREATE YOUR DESIGN

LARGE FORMAT WITH 5 SHAPES TOGETHER IN A PROJECT PACK.

SHAPES (IN)	SIZES (MM)	SQ FT / PACK
22 x 33	560 x 845	163.9
22 x 22	560 x 560	
16 x 22	417 x 560	
11 x 22	275 x 560	
11 x 11	275 x 275	

ALWAYS VERIFY COLOR AND TEXTURE WITH ACTUAL SAMPLES.

ALL SPECIFICATIONS ARE APPROXIMATE. STEPS & COPING AVAILABLE - SEE PAGE 15. FOR COMMON PATTERNS, SEE PAGE 20



FOR PROPER INSTALLATION, USE ORCO NATURAL STONE INSTALLATION GUIDE.





CARMEL 5 SHAPES

THICKNESS
22 MM

FINISH
SHOT BLAST / CLEAR BLAST

EDGE
SAWN

APPLICATIONS

+ PLAZAS + PASEOS + DECKING
+ PATIOS + BALCONIES + POOL DECKS
(ON-VEHICULAR ONLY)

CREATE YOUR DESIGN

LARGE FORMAT WITH 5 SHAPES TOGETHER IN
A PROJECT PACK.

SHAPES (IN)	SIZES (MM)	SQ FT / PACK
22 x 33	560 x 845	163.9
22 x 22	560 x 560	
16 x 22	417 x 560	
11 x 22	275 x 560	
11 x 11	275 x 275	

ALWAYS VERIFY COLOR AND TEXTURE WITH ACTUAL SAMPLES.
ALL SPECIFICATIONS ARE APPROXIMATE. STEPS & COPING
AVAILABLE - SEE PAGE 15. FOR COMMON PATTERNS, SEE PAGE 20



FOR PROPER INSTALLATION, USE ORCO NATURAL STONE INSTALLATION GUIDE.





LINEAR PLANKS

THICKNESS
20 MM

FINISH	EDGE
SHOT BLAST / CLEAR BLAST	SAWN

- APPLICATIONS**
- + PATIOS
 - + BALCONIES
 - + POOL DECKS
 - + DECKING
 - + TERRACES
- (NON-VEHICULAR ONLY)

CREATE YOUR DESIGN
LONG NARROW PLANKS IN FULL AND HALF SIZES.

SHAPES (IN)	SIZES (MM)	PLANKS/ PACK	SQ FT / PACK
8 x 20	200 x 500	160	172
8 x 40	200 x 1000	80	172

- STANDARD COLORS**
- + CALYPSO
 - + TRESTLES
 - + GRIGIO
 - + CARMEL
- ALWAYS VERIFY COLOR AND TEXTURE WITH ACTUAL SAMPLES.
ALL SPECIFICATIONS ARE APPROXIMATE. STEPS & COPING
AVAILABLE - SEE PAGE 15. FOR COMMON PATTERNS, SEE PAGE 20



TRESTLES

FOR PROPER INSTALLATION, USE ORCO NATURAL STONE INSTALLATION GUIDE.



TRESTLES



NOIR



GOLDEN SUNSET



GOLDEN SUNSET



DRIFT WOOD

FOR PROPER INSTALLATION, USE ORCO NATURAL STONE INSTALLATION GUIDE.

Piazza

24 X 24_s

THICKNESS	
30 MM	
FINISH	EDGE
RIVEN OR FLAMED / BRUSHED	NATURAL OR SAWN

APPLICATIONS

+ PEDESTALS + BALCONIES + PLAZAS

+ DECKING + PASEOS + TERRACES

(NON-VEHICULAR ONLY; PEDESTAL APPLICATIONS WITH RIVEN NATURAL EDGE STONE MAY REQUIRE SPECIAL INSTALLATION)

CREATE YOUR DESIGN

THICKER SQUARES WITH CLOSE DIMENSIONAL TOLERANCES... PERFECT FOR LARGE SCALE PROJECTS AND PEDESTAL APPLICATIONS

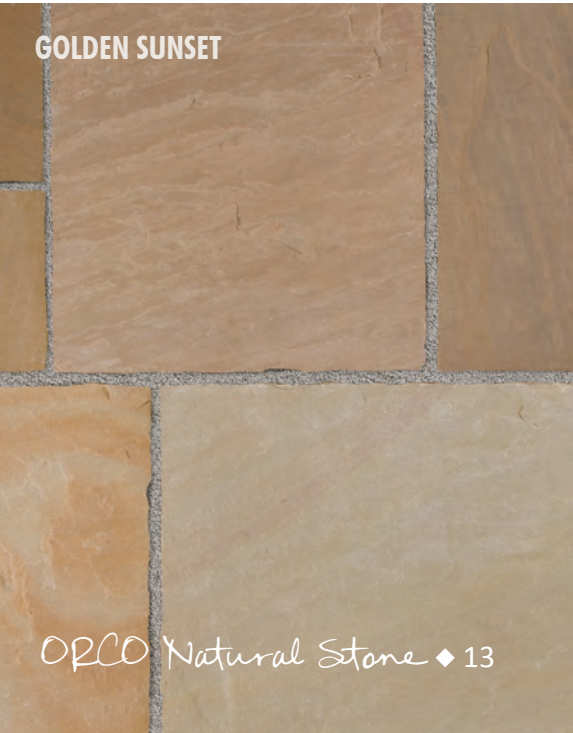
SHAPES (IN)	SIZES (MM)	STONES/ PACK	SQ FT / PACK
24 x 24	600 X 600	36	139

STANDARD COLORS

+ GOLDEN SUNSET + DRIFT WOOD

+ NOIR

ALWAYS VERIFY COLOR AND TEXTURE WITH ACTUAL SAMPLES.
ALL SPECIFICATIONS ARE APPROXIMATE. STEPS & COPING AVAILABLE - SEE PAGE 15. FOR COMMON PATTERNS, SEE PAGE 21



GOLDEN SUNSET

Mortar, Sealers & Cleaners

MORTAR

+ OBP R-LASTIC MEMBRANE & ADHESIVE

Elastomeric membrane and adhesive.

+ OBP POLY VBM BONDER

Polymer modified bonding thin set.

+ OBP POLY VBM 300 & 500

Polymer modified bonding mortar.

JOINT MATERIALS & EDGE

+ OBP VP JOINT GROUT

Joint grout.

+ OBP PERMEABLE CHIPS

For permeable installs. Larger angular aggregate. Promotes infiltration.

+ EDGE RESTRAINT

An alternative to concrete set. 8" sections, 10" spikes.

SEALERS & CLEANERS

+ SEALERS

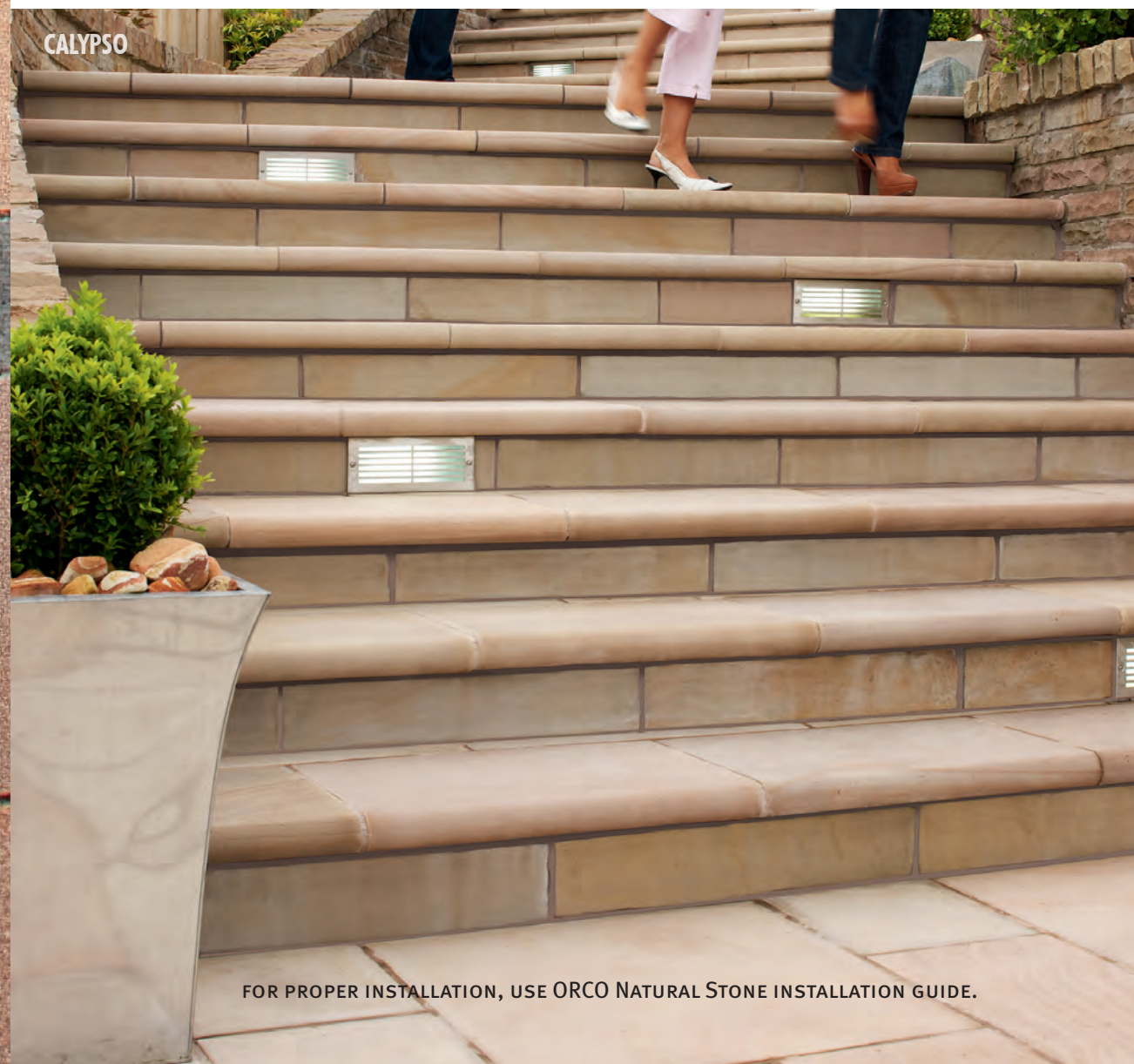
Non-film forming Natural and Enhanced sealers.

+ CLEANERS

General clean up and efflorescence removers.

** IMPORTANT NOTE **

Never clean sandstone with hydrochloric or sulfuric acid based cleaners that are intended to remove cement residue. Please contact your ORCO Block & Hardscape representative for more information.



FOR PROPER INSTALLATION, USE ORCO NATURAL STONE INSTALLATION GUIDE.

Specialty

STEPS & COPING

THICKNESS
50 MM

FINISH

SHOT BLAST / CLEAR BLAST
FLAMED / BRUSHED
BLASTED / BRUSHED

EDGE

BULLNOSE

APPLICATIONS

+ STEPS + POOLS / SPAS + WALL CAP

SHAPES (IN)	SIZES (MM)	PIECES/ PACK	PIECES/ PACK
14 x 40	350 x 1000	20	65.5

AVAILABLE BY THE PIECE

STANDARD COLORS

+ NOIR + CARMEL + CALYPSO

ALWAYS VERIFY COLOR AND TEXTURE WITH ACTUAL SAMPLES.
ALL SPECIFICATIONS ARE APPROXIMATE.



ORCO Natural Stone ♦ 15

BRING YOUR DESIGN TO LIFE

Colors

With ORCO Natural Stone products, color is greatly influenced by the choice of finish. So each ORCO color name is tied to a specific finish. A *flamed/brushed* finish is darker and shows more veining than a *shot blast/clear blast* finish on the exact same stone. And a *riven* finish is somewhere in between. For information on the different finishes available, see page 18.

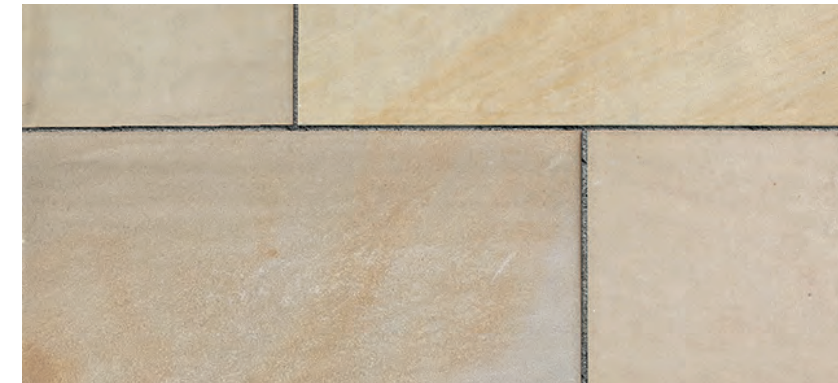
Available colors vary by product collection - Project Pack, Decking, Piazza and Specialty. Please contact your ORCO representative to confirm color/product availability and assistance with special orders. Not all colors/products are shown.



GOLDEN SUNSET



CALYPSO



TRESTLES



CARMEL



NOIR



DRIFT WOOD



GRIGIO



LUNARE - SPECIAL ORDER



SONOMA - SPECIAL ORDER



CORAL - SPECIAL ORDER



AUTUMN - SPECIAL ORDER



HIGHLAND - SPECIAL ORDER



FLAMED / BRUSHED
(smooth, matte surface)



RIVEN
(natural cleft split)



HONED
(smooth, polish)
* SPECIAL ORDER *



SHOT BLAST / CLEAR BLAST
(subtle texture)



ANTIQUE
(aged natural cleft)
* SPECIAL ORDER *



NATURAL
(handcut, distressed)

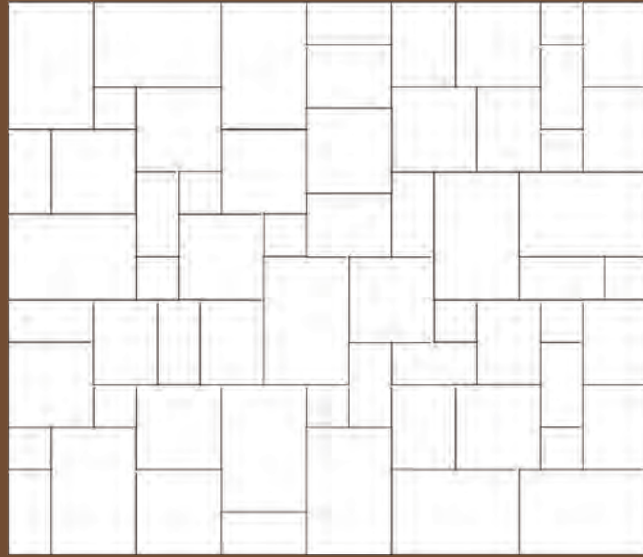


BULLNOSE
(rounded)

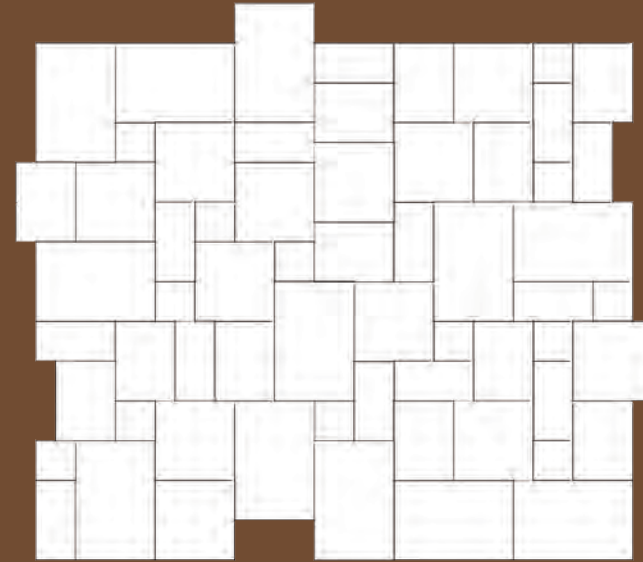


SAWN
(distinct machine cut)

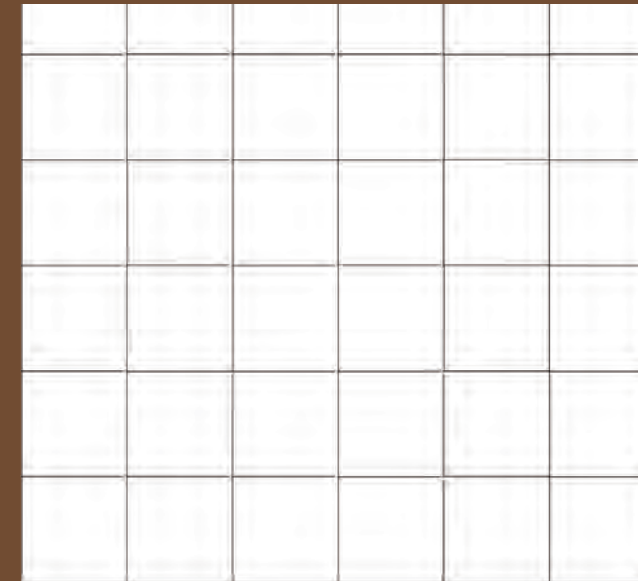
PROJECT PACK



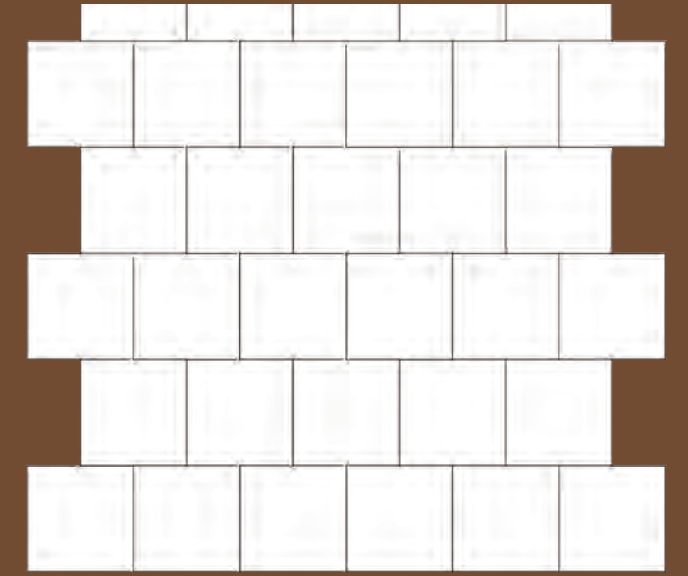
RANDOM ASHLAR
(5 SHAPES)



REPEATING ASHLAR
(5 SHAPES)

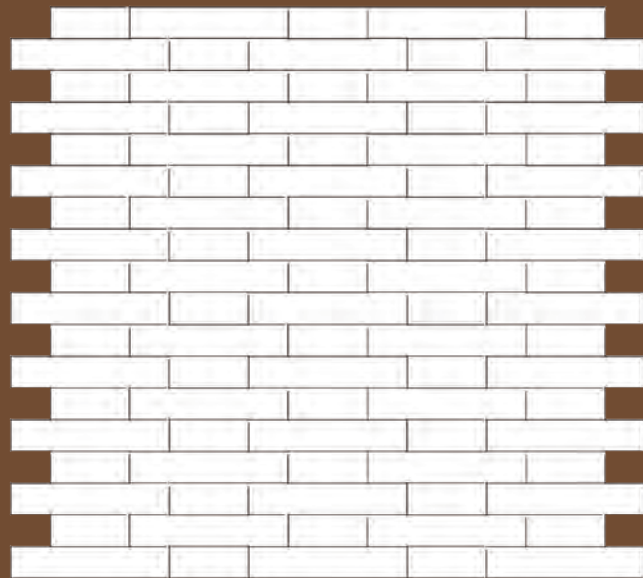


STACK

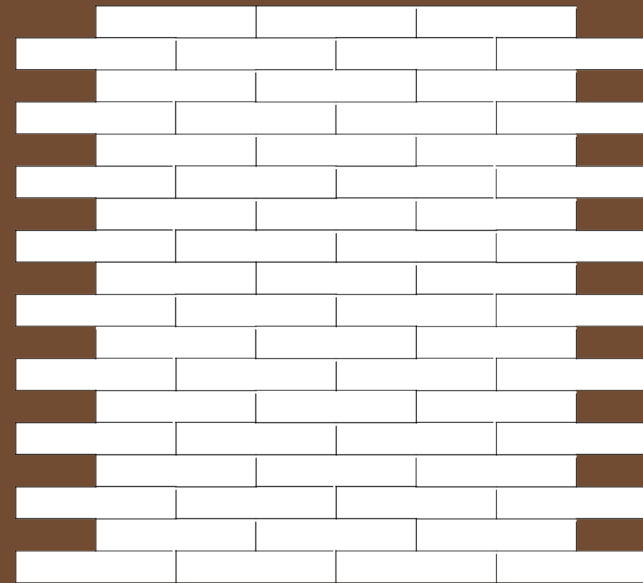


OFFSET STACK

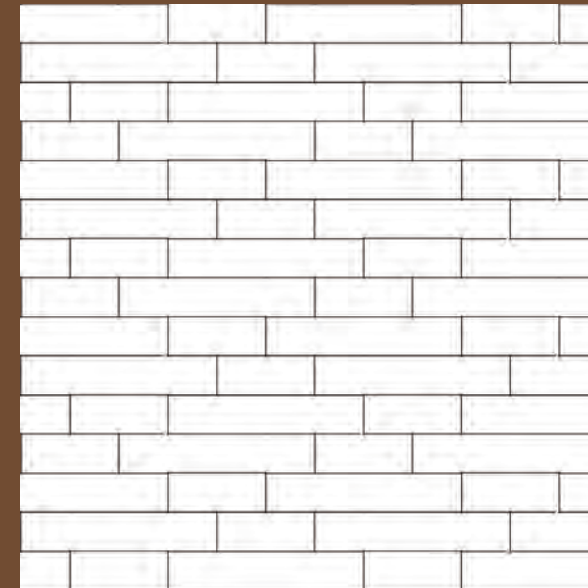
PLANKS



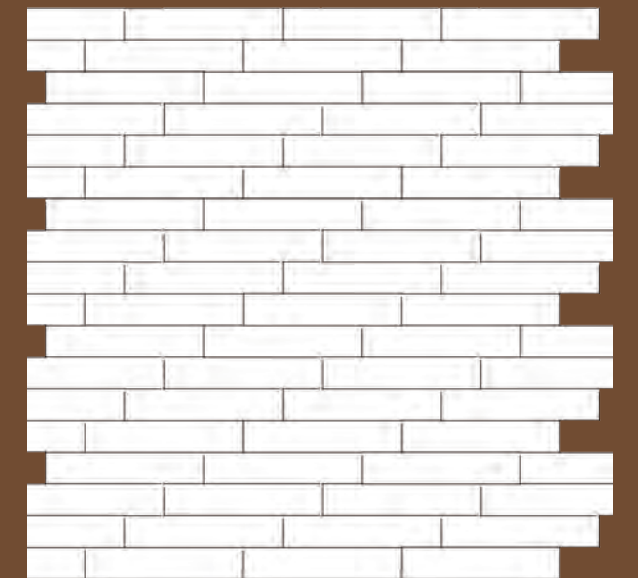
ALTERNATING RUNNER
(2 SHAPES)



RUNNER
(1 SHAPE)



QUARTER RUNNER 2
(2 SHAPES)



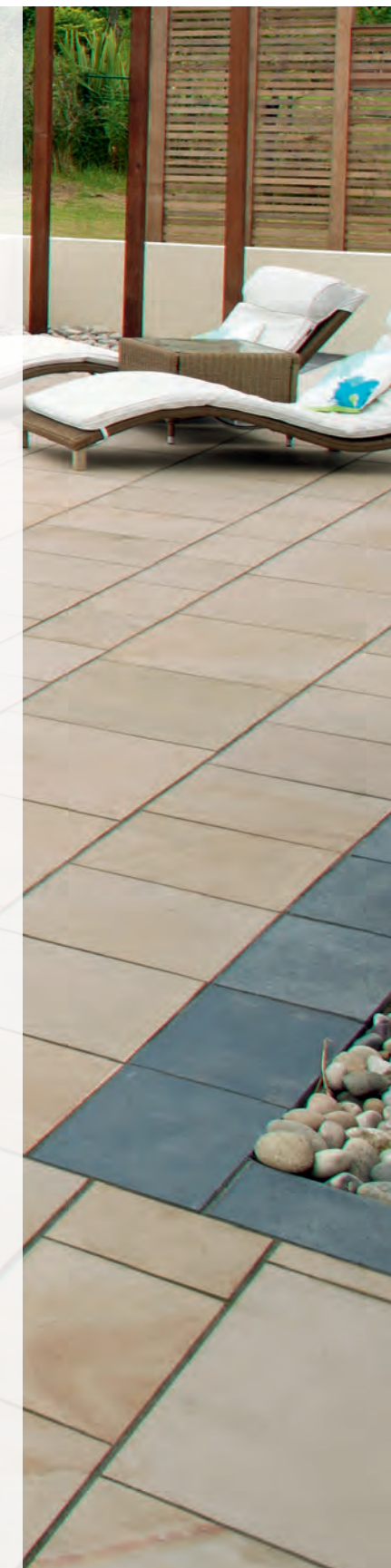
QUARTER RUNNER
(1 SHAPE)



ORCO for the Community

With every ORCO product you purchase, ORCO donates towards the community. ORCO gives a minimum of 5% of its pre-tax earnings to local and national charities and has been doing so since 1983.

TOGETHER WE BUILD A SOLID FOUNDATION





ORCO PAVINGSTONES

4545 RUTILE ST
RIVERSIDE, CA 92509
(951) 685-8498

ORANGE/LOS ANGELES

HEADQUARTERS
11100 BEACH BLVD
STANTON, CA 90680
(714) 527-2239

INLAND EMPIRE

4510 RUTILE ST
RIVERSIDE, CA 92509
(951) 685-1521

COACHELLA/ IMPERIAL

35-240 DILLON RD
INDIO, CA 92201
(760) 347-4000

SAN DIEGO

3501 OCEANSIDE BLVD
OCEANSIDE, CA 92056
(760) 757-1780

FOR MORE INSPIRATION, CONNECT WITH US!



facebook.com/ORCOBlockCo

twitter.com/ORCOBlockCo



pinterest.com/ORCO

[linkedin.com/company/
ORCO-Block-and-Hardscape](https://linkedin.com/company/ORCO-Block-and-Hardscape)



instagram.com/ORCOBlockandHardscape

houzz.com/pro/ORCO



2014 ECO AWARD WINNER

"Greenest In The County"

MOST SUSTAINABLE MANUFACTURER



FAIRSTONE IS A TRADEMARK OF MARSHALL'S PLC AND IS USED UNDER LICENSE.